

DuPont™ Zytel®

nylon resin

Zytel® 80G43HS1L BK104

Zytel® 80G43HS1L BK104 is a 43% glass fiber reinforced, heat stabilized, black polyamide 66 resin with superior impact resistance.

Property	Test Method	Units	Value
			DAM
Identification			
Resin Identification	ISO 1043		PA66-IGF43
Part Marking Code	ISO 11469		>PA66-IGF43<
Mechanical			
Stress at Break	ISO 527	MPa (kpsi)	169 (24.5)
Strain at Break	ISO 527	%	3.3
Tensile Modulus	ISO 527	MPa (kpsi)	11700 (1700)
Flexural Modulus	ISO 178	MPa (kpsi)	10300 (1490)
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m ²	-40°C (-40°F)
			23°C (73°F)
Unnotched Charpy Impact Strength	ISO 179/1eU	kJ/m ²	90
Thermal			
Deflection Temperature	ISO 75f	°C (°F)	0.45MPa
			1.80MPa
Melting Temperature	ISO 11357-1/-3	°C (°F)	10°C/min
Other			
Density	ISO 1183	kg/m ³ (g/cm ³)	1430 (1.43)
Molding Shrinkage	ISO 294-4	%	Normal, 2.0mm
			Parallel, 2.0mm

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.
 ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.
 Test temperatures are 23°C unless otherwise stated.

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Property	Test Method	Units	Value
			DAM
Processing			
Melt Temperature Range		°C (°F)	285-305 (545-580)
Melt Temperature Optimum		°C (°F)	295 (565)
Mold Temperature Range		°C (°F)	50-100 (120-210)
Mold Temperature Optimum		°C (°F)	80 (175)
Drying Time, Dehumidified Dryer		h	2-4
Drying Temperature		°C (°F)	80 (175)
Processing Moisture Content		%	<0.20

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